

Date: Friday, 6/1/2007 1:02:33 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	: 32740		
Estimate Number	: 12789		
P.O. Number	: <i>N/A</i>	Part Number	: D35531
This Issue	: 6/1/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D3553 REV A
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 31630	Drawing Revision	: A
		Material	: <i>N/A</i>
Written By	:	Due Date	: 6/8/2007
Checked & Approved By	: <i>[Signature]</i> 07.06.01	Qty:	20 Um: Each
Comment	: Est Rev: A New Issue 07-03-08 ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 0.1103 sf(s)/Unit Total: 2.2050 sf(s)

NEOPRENE SHEET 0.063

*m 103 104**ml 07 05 02**(20)*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3553

Dwg Rev: *A*Prog Rev: *A**ml 07 06 02**(20)*

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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*ml 07 06 02**(20)*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*SA 070604**(20)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*[Signature]* 07/06/04 *(20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/04

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 6/1/2007 1:02:33 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 32740

Part Number: D35531

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

07/06/04

Job Completion



U 07-06-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

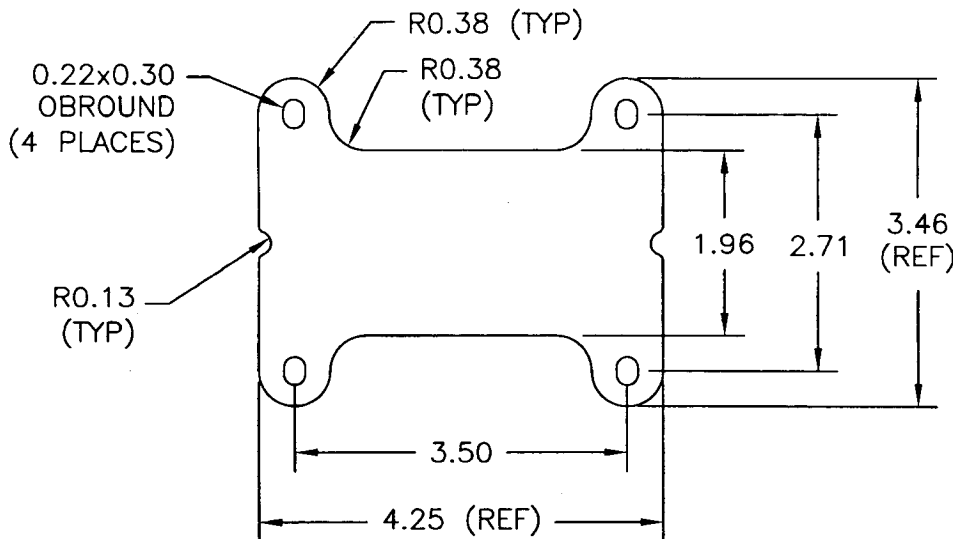
**NOTE:** Date & initial all entries

**DART**

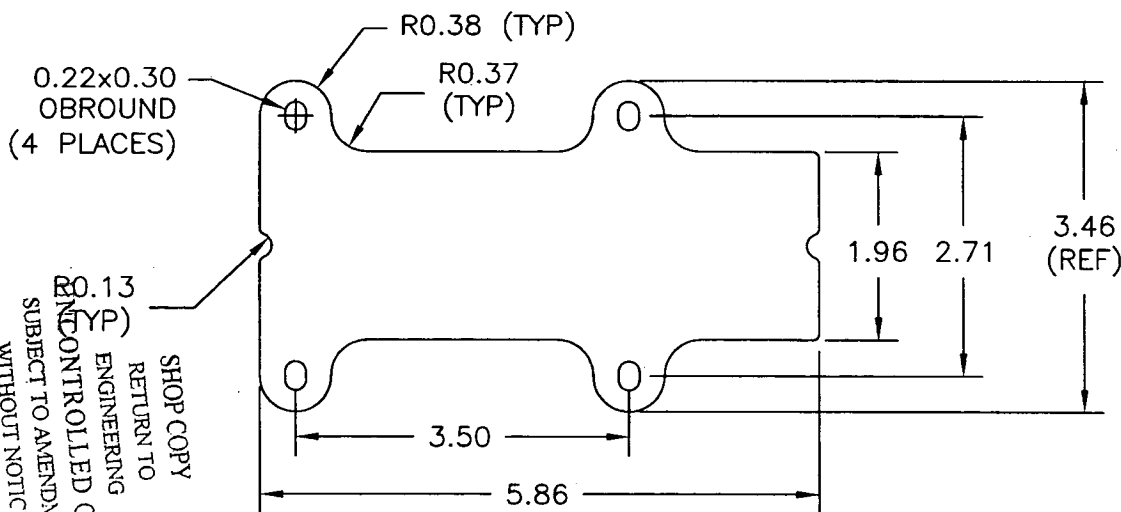
RELEASED

07.02.28

DESIGN	04	DRAWN BY	04	DART AEROSPACE USA, INC.
CHECKED		APPROVED		PORT HADLOCK, WA
DATE	07.01.11	TITLE	GASKET	REV. A
		DRAWING NO.	D3553	SHEET 1 OF 1
		SCALE	1:2	
A		07.01.11	NEW ISSUE	



**D3553-1 GASKET**



**D3553-3 GASKET**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

SHOP COPY  
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WORK ORDER  
NO. 327140

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DART AEROSPACE LTD		Work Order: 32740
Description: Gasket		Part Number: D3553-1
Inspection Dwg: D3553 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.22X0.30	+/-0.030	0.23X0.310	✓		VERN	
B 3.46	+/-0.030	3.45	✓		VERN	
C 2.71	+/-0.030	2.72	✓		VERN	
D 1.96	+/-0.030	1.973	✓		VERN	
E 3.50	+/-0.030	3.49	✓		VERN	
F 4.25	+/-0.030	4.24	✓		VERN	
G R0.38	+/-0.030	R0.38	✓		VERN	
H <del>3.46</del>						
I R0.13	+/-0.030	R0.13	✓		VERN	
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: <i>MM</i>	Audited by: <i>SA</i>	Prototype Approval:	N/A
Date: 070602	Date: 070604	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	

*28*